# **Custom Synthesis**



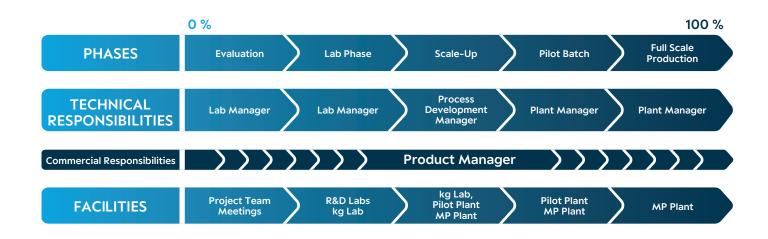






- Large scale Grignard reactions
- Gas phase reactions (ammoxidation/ ammonolysis)
- Synthesis of N-C-N Heterocycles (pyrimidines, triazines, triazoles)
- Guanylation
- Moisture and oxygen-free conditions
- · Air sensitive/organometallic reactions
- Multi-step synthesis

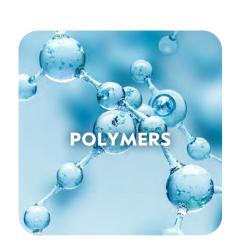
- Diethyl Ether
- Cyanamide
- Oxalyl chloride
- Isocyanates
- · Highly "active" ingredients
- Reactive silanes
- Transition metal organics



## Active ingredients (AI) and intermediates on







### You have an idea,

a simple synthesis recipe or do you already have a technically elaborated synthesis procedure, but not the necessary plant capacity?

#### **REACTION TYPES & SUBSTANCES**

- Dangerous substances
- · Air sensitive/organometallic reactions
- Titanium- and aluminum- -halides and -alkyls
- Substances with low ignition point (e.g. diethylether)
- · Highly toxic substances
- · Intermediates and active substances

#### **EQUIPMENT**

- 43 Reactors with a total reactor volume of 340 m<sup>3</sup>
- Glass-lined, hastelloy, stainless steel
- Temperature range from -30 °C to +250 °C
- 13 Solid/liquid separation units (centrifuges, pressure nutsches up to 6 m²)
- 12 Dryers (paddle and nutsch dryers with 2-9 m³, up to 200 °C)
- 5 Distillation columns (+ short path distillation)
- Wiped film evaporator
- · Exhaust gas incineration and waste water treatment

## Alzchem's expertise is your benefit

- Know-how over 100 years combined with innovation
- Efficiency, e.g. through tailor-made solutions, low emissions and minimized waste materials
- Flexibility, e.g. in quantities, packaging, logistics and individual requirements
- Each project is a "joint collaboration" including open discussions and full transparency regarding process development and production
- Alzchem is a reliable partner for you who values a secure supply chain and high environmental standards
- Alzchem has long-standing experience in many fields of organic synthetic chemistry
- Continous Process Improvement We develop an optimized process for your product

### a contract basis for various industries







## Successfull growth through teamwork

		MULTIPURPOSE PLANTS		
		MOLTIFORPOSE PLANTS		
UTILITIES		LARGE	MEDIUM	SMALL
Steam	6 bars / 160 °C	✓	✓	✓
Brine	-20 °C	✓	✓	✓
	-50 °C	✓	-	<b>√</b>
Heat transfer oil	up to 200-250 °C	✓	✓	✓
MATERIALS				
Steel grades	1.4571	✓	✓	✓
	1.4539	✓	<b>✓</b>	✓
	Hastelloy	-	-	✓
Glass-lined steel		✓	✓	✓
Graphite Heat Exchanger		✓	<b>✓</b>	✓
REACTORS				
Number		8	6	9
Volumes	up to m³	22	8	2.5

## Support







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